RE-HANDING INSTRUCTIONS OF
SMR® ALUMINUM FRAMES

NOTE: It is **not** required to remove the Jamb from the wall to change hand of frame

1. Refer to 'INSTALLATION OF SMR® DELTA DOOR FRAME WITH MILLED JAMB & MITERED TRIM" & "INSTALLATION OF SMR® DELTA DOOR FRAME ASA STRIKE BACKER ASSEMBLY" for drawings and additional information.

2. Use extreme care not to damage the finish of the frame when removing components.

3. Using a **sharp edged** putty knife (or similar too), insert the sharp edge of the tool between the Closure and Jamb along the face of the frame. Separate the Closure from the Jamb approximately 1/16" along the full length of the Closure.

4. Once the full length of the closure has been separated in Step 3, separate the Closure further. Begin at one end, and separate the Closure to approximately ¼", working you way along the length of the Closure again. When complete, the Closure will be "loose" but not "free".

5. Closure can now be removed from the Jamb with light to moderate force applied from a **soft** rubber hammer or other soft tool.

6. Repeat Steps 3 through 5 for all Closure pieces on both the Strike Jamb and the Hinge Jamb.

7. Remove the Strike Plate. (If the ASA Strike Backer Unit was provided, remore the lock manufacturer's strike plate and the backer unit. See "INSTALLATION OF SMR® DELTA DOOR FRAME ASA STRIKE BACKER ASSEMBLY" and reverse steps for removal of backer unit.) To remove the MODULEX snap in Strike Plate, use a wood block and hammer. Place the wood block against the back edge of the lip of the strike at a 45 degree angle to the wall. Hit the block with a hard hammer blow. The retaining leg is two stepped, two hits may be necessary. ***Do not attempt to PRY the strike off.***

8. Remove Hinge Back Up Plates. See "INSTALLATION OF SMR® DELTA DOOR FRAME WITH MILLED JAMB & MITERED TRIM" and reverse steps for removal of back up plates.

9. Hang door per the new handing and "INSTALLATION OF SMR® DELTA DOOR FRAME WITH MILLED JAMB & MITERED TRIM" Steps # 11 through 14, during this process, re-install all Closure removed in Steps 3 through 6.